Chapter 32

Oxyacetylene Welding

Key Terms

1. 1G position
2. 2G position
3. 5G position
4. 6G position
5. Burnthrough
6. Flashing
7. Flat butt joint
8. Heat sink
9. Horizontal welds
10. Keyhole
11. Kindling point
12. Lap joint
13. Molten weld pool
14. Out-of-position welding
15. Outside corner joint
16. Overhead weld
17. Overlap
18. Penetration
19. Shelf
20. Tee joint
21. Torch angle
22. Torch manipulation
23. Trailing edge
24. Undercut
25. Vertical weld
26. Weld crater