Chapter 10

Gas Metal Arc Welding Equipment, Setup, and Operation

Key Terms

1. Axial spray metal transfer
2. Buried-arc transfer
3. Electrode extension (stickout)
4. Globular transfer
5. Pinch effect
6. Pulsed-arc metal transfer
7. Short-circuiting transfer
8. Slope
9. Synergic system
10. Transition current