**Drill Press**



* Wear appropriate safety glasses.
* Ensure that the drill press has a start/stop button within easy reach of the operator.
* Use a hand brush to remove cuttings.
* Remove burrs and chips from a drilled hole. When making deep holes, clean out the hole frequently.
* Use a clamp or drill vise to prevent work from spinning.
* Lubricate drill bit when drilling metal. Run at correct cutting speeds.
* Reduce the drilling pressure when the drill begins to break through the workpiece. This action prevents drill from pulling into the work and breaking.
* Keep drill bits clean and sharp. Dull drills are a common cause of breakage.
* Keep floor around the drill press free of oil and grease.
* Keep the working surface clean of scraps, tools and materials.
* Keep guards in place and in good working order.